



# 2018 Sanford & Benedict Chardonnay

<b>VINTAGE:</b>	2018
<b>VARIETY:</b>	CHARDONNAY
<b>APPELLATION:</b>	STA. RITA HILLS
<b>ALC/VOL:</b>	12.5%
<b>PRODUCTION:</b>	384 CASES
<b>VESSEL:</b>	500L PUNCHEON
<b>FERMENTATION:</b>	INDIGENOUS FERMENTATION
<b>ÉLEVAGE:</b>	11 MONTHS IN PUNCHEON 5 MONTHS IN TANK

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S A N D H I W I N E S . C O M

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## VINEYARD

The vines' 47th vintage and Sandhi's 10th vintage. With each year there is a renewed appreciation and reverence for this pioneering, north-facing site, first planted in 1971. Without Sanford & Benedict, there may not be a Sandhi. The silex and clay over limestone soils imbue these wines with character and depth.

## TASTING NOTE

"The 2018 Chardonnay Sanford & Benedict is such a wonderfully complete wine that expresses all of the pedigree of this historic Sta. Rita Hills site. Sweet, perfumed aromatics and radiant fruit envelop the senses. Lemon confit, marzipan and white flowers are some of the many aromas and flavors that open in the glass. The S&B is the most forthcoming of the Sandhi Chardonnays. I loved it."

-Antonio Galloni, Vinous

*Sandhi*