



# 2016 Sta. Rita Hills Pinot Noir

<b>VINTAGE:</b>	2016
<b>VARIETY:</b>	PINOT NOIR
<b>APPELLATION:</b>	STA. RITA HILLS
<b>ALC/VOL:</b>	13.0%
<b>PRODUCTION:</b>	2,001 CASES
<b>VESSEL:</b>	OPEN-TOP CONCRETE AND WOOD VATS
<b>FERMENTATION:</b>	INDIGENOUS FERMENTATION
<b>ÉLEVAGE:</b>	12 MONTHS IN NEUTRAL BARRIQUE

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S A N D H I W I N E S . C O M

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## VINEYARD

Sourced predominantly from Raj Parr and Sashi Moorman's Domaine de la Côte estate vineyards, the cépage is buttressed by fruit from the famed Sanford & Benedict vineyard.

## TASTING NOTE

"Powerful and deep in the glass, with unusual depth, the 2016 has so much to offer. There is a level of sheer richness I have never seen in this bottling before. Blue and purplish berry fruit, lavender and spice flavors are all amped up. This is a very serious wine at the appellation level."

—Antonio Galloni

*Sandhi*